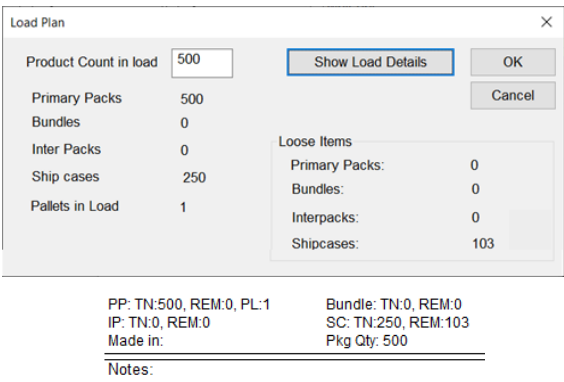
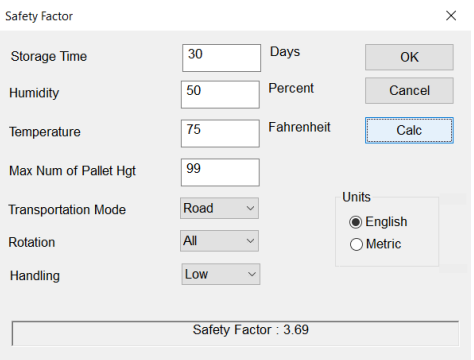
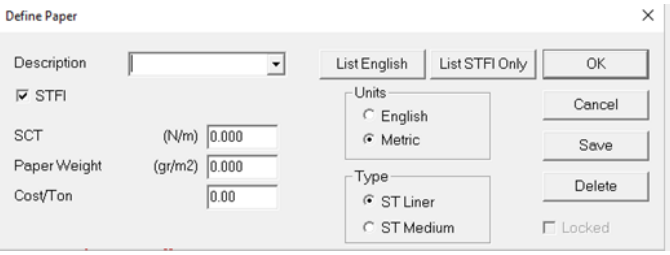
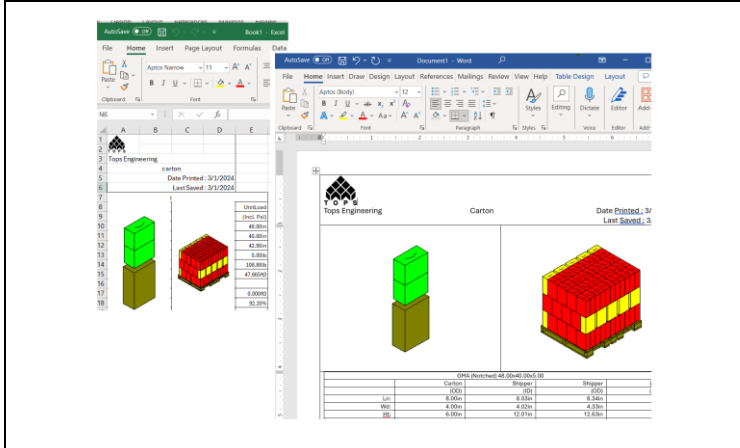
 <p>EPR Report Date Printed : 3/1/2024 Period From : 3/1/2024 Period To : 3/1/2025 Units per Period 1000</p> <p>GMA (Notched) 48.00x40.00x5.00</p> <table border="1"> <thead> <tr> <th></th> <th>Shipper (OD)</th> <th>UnitLoad (Incl. Pal)</th> </tr> </thead> <tbody> <tr> <td>Ln:</td> <td>8.34 in</td> <td>48.00 in</td> </tr> <tr> <td>Wd:</td> <td>4.33 in</td> <td>40.00 in</td> </tr> <tr> <td>Ht:</td> <td>12.63 in</td> <td>42.90 in</td> </tr> <tr> <td>Net:</td> <td>0.00 lb</td> <td>0.00 lb</td> </tr> <tr> <td>Gr:</td> <td>0.30 lb</td> <td>108.88 lb</td> </tr> <tr> <td>Cube:</td> <td>0.264 ft3</td> <td>47.665 ft3</td> </tr> <tr> <td>Prod.Vol:</td> <td>0.000 in3</td> <td>0.000 ft3</td> </tr> <tr> <td>Shipper:</td> <td></td> <td>147</td> </tr> <tr> <td>Area Efficiency:</td> <td></td> <td>92.2 %</td> </tr> <tr> <td>Cubic Efficiency:</td> <td></td> <td>81.2 %</td> </tr> <tr> <td>Prod.Eff:</td> <td>0.0 %</td> <td>0.0 %</td> </tr> <tr> <td>Cases per layer:</td> <td></td> <td>49</td> </tr> <tr> <td>Layers/load:</td> <td></td> <td>3</td> </tr> <tr> <td>Pattern:</td> <td></td> <td>Interlock</td> </tr> <tr> <td>Max UL High:</td> <td></td> <td>4</td> </tr> <tr> <td>Clamp Direction:</td> <td></td> <td>N/A</td> </tr> </tbody> </table> <table border="1"> <thead> <tr> <th>UOM</th> <th>Primary Pack</th> <th>Shipping Case</th> <th>Unit Load</th> <th>Usage Per Period</th> <th>Waste Per Period</th> </tr> </thead> <tbody> <tr> <td>Corrugated Board</td> <td>ft2</td> <td>0.277</td> <td>40.768</td> <td>40768.324</td> <td></td> </tr> <tr> <td>Pallet</td> <td></td> <td></td> <td>1</td> <td>1000</td> <td></td> </tr> <tr> <td>Material : Paper Carton</td> <td>Each</td> <td>5</td> <td>10</td> <td>1470</td> <td>1.47M</td> </tr> <tr> <td>Material : Wax Wrap Paper</td> <td>103 CM2</td> <td>0</td> <td>100</td> <td>14700</td> <td>14.7M</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td>882K</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td>8.82M</td> </tr> </tbody> </table>		Shipper (OD)	UnitLoad (Incl. Pal)	Ln:	8.34 in	48.00 in	Wd:	4.33 in	40.00 in	Ht:	12.63 in	42.90 in	Net:	0.00 lb	0.00 lb	Gr:	0.30 lb	108.88 lb	Cube:	0.264 ft3	47.665 ft3	Prod.Vol:	0.000 in3	0.000 ft3	Shipper:		147	Area Efficiency:		92.2 %	Cubic Efficiency:		81.2 %	Prod.Eff:	0.0 %	0.0 %	Cases per layer:		49	Layers/load:		3	Pattern:		Interlock	Max UL High:		4	Clamp Direction:		N/A	UOM	Primary Pack	Shipping Case	Unit Load	Usage Per Period	Waste Per Period	Corrugated Board	ft2	0.277	40.768	40768.324		Pallet			1	1000		Material : Paper Carton	Each	5	10	1470	1.47M	Material : Wax Wrap Paper	103 CM2	0	100	14700	14.7M						882K						8.82M	<p>EPR Report New EPR (Extended Producer Responsibility) Report shows details of additional materials used and its wastage to keep track of sustainability goals.</p> <p>In order to get an EPR report for your products, define materials and recycle rates under Define>Material or File>EPR Setting functions.</p>	<ul style="list-style-type: none"> <input checked="" type="checkbox"/> TOPS <input checked="" type="checkbox"/> PackStak <input checked="" type="checkbox"/> LoadStak
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 <p>Load Plan</p> <p>Product Count in load: 500</p> <p>Primary Packs: 500 Bundles: 0 Inter Packs: 0 Ship cases: 250 Pallets in Load: 1</p> <p>Loose Items: Primary Packs: 0 Bundles: 0 Interpacks: 0 Shipcases: 103</p> <p>PP: TN:500, REM:0, PL:1 IP: TN:0, REM:0 Made in:</p> <p>Bundle: TN:0, REM:0 SC: TN:250, REM:103 Pkg Qty: 500</p> <p>Notes:</p>	<p>Add Load Plan to TOPS Report Load Planning can be done and displayed using this feature. The reports have a separate section for the Load plan.</p> <p>Go to File>Print Preview and click on Load Plan. Enter Product Count in load (as left) and click on Show Load Details which will be displayed as shown. Click on OK to close.</p> <p>Load Plan details will be shown in report.</p>	<ul style="list-style-type: none"> <input checked="" type="checkbox"/> TOPS <input checked="" type="checkbox"/> PackStak <input checked="" type="checkbox"/> LoadStak 																																																																																													
 <p>Safety Factor</p> <p>Storage Time: 30 Days Humidity: 50 Percent Temperature: 75 Fahrenheit Max Num of Pallet Hgt: 99 Transportation Mode: Road Rotation: All Handling: Low</p> <p>Units: <input checked="" type="radio"/> English <input type="radio"/> Metric</p> <p>Safety Factor : 3.69</p>	<p>Safety Factor Calculations Add more versatility in Stacking Strength calculations with parameter-driven safety factor calculation.</p> <p>Open Stacking Strength dialog and click on Safety Factor to refine Safety Factor parameters.</p>	<ul style="list-style-type: none"> <input checked="" type="checkbox"/> TOPS <input checked="" type="checkbox"/> PackStak <input checked="" type="checkbox"/> LoadStak 																																																																																													
 <p>Define Paper</p> <p>Description: [Dropdown] <input checked="" type="checkbox"/> STFI</p> <p>SCT (N/m): 0.000 Paper Weight (gr/m2): 0.000 Cost/Ton: 0.00</p> <p>List English List STFI Only OK Cancel Save Delete Locked</p> <p>Units: <input checked="" type="radio"/> English <input type="radio"/> Metric</p> <p>Type: <input checked="" type="radio"/> ST Liner <input type="radio"/> ST Medium</p>	<p>STFI Paperboard Support Go to Supervisor>Launch Config.exe. Use the Define Paper shortcut or go to Define>Paper to add STFI paperboard to your database.</p>																																																																																														

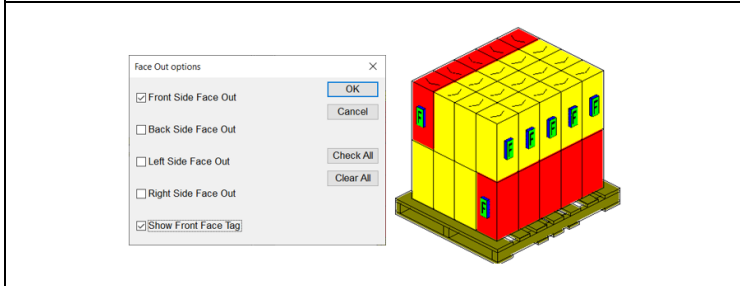


Export TOPS Reports to MS Office

TOPS reports can now be sent to MS Word and MS Excel for more flexibility in formatting.


Go to File>Print Preview>Analysis. Once the report appears, click on To Word or To Excel button to send the report to the corresponding applications.

- TOPS
- PackStak
- LoadStak

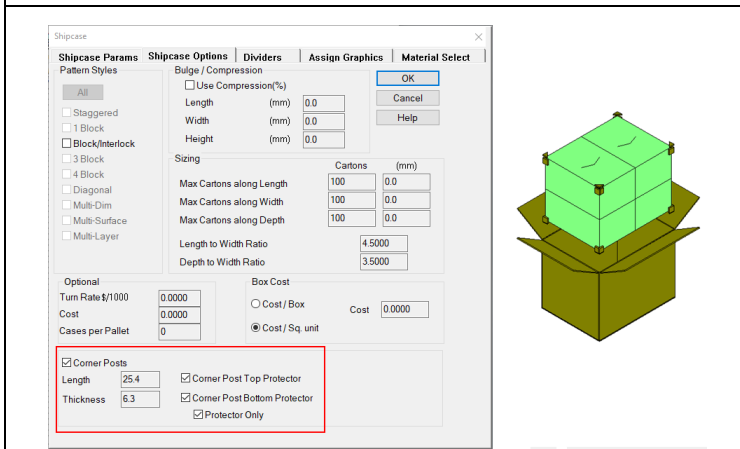


Box Rotation

A new function to rotate boxes on the unitload to face towards selected direction (front, left, right, back or any combination) with the additional option to Show Front Face Tag.

In the Unitload view, click the  Face Out button at the bottom of the toolbar.

- TOPS
- PackStak
- LoadStak

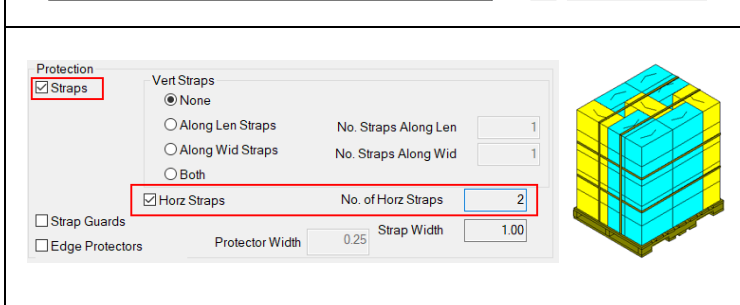


Add Corner Support in Shipcases

Add the visuals of corner support for the cartons inside the shipcase.

When defining Shipcase parameters, click the Options button or go to the Shipcase Options tab (if tab view is enabled) to add corner posts and/or corner protectors

- TOPS
- PackStak
- LoadStak

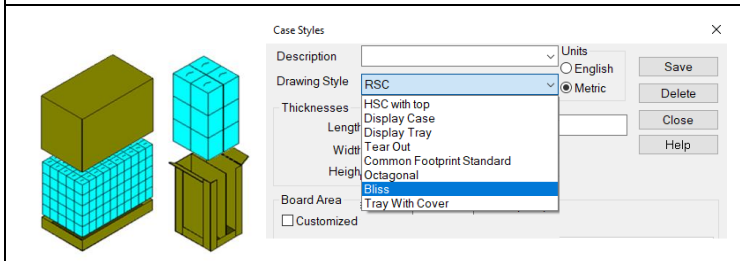


Horizontal Straps for Unitloads

Straps around the load can now go around the entire load including the girth.

Under UnitLoad parameters, click the Options button or go to the UnitLoad Options tab (if tab view is enabled) to add horizontal straps.

- TOPS
- PackStak
- LoadStak

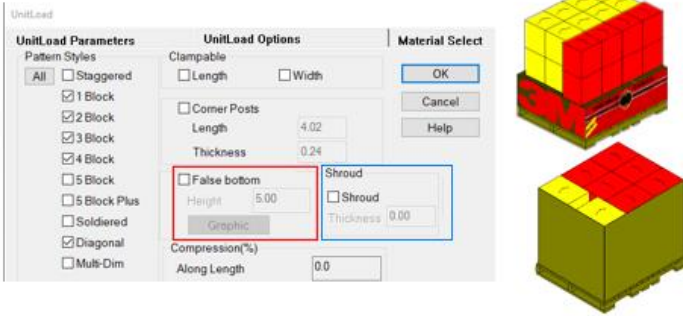


New Box Styles

Tray with cover (left) and bliss style box (right) can be created in TOPS.

Go to Define>Box Styles, select Drawing Style from the drop down and specify the parameters.

- TOPS
- PackStak
- LoadStak



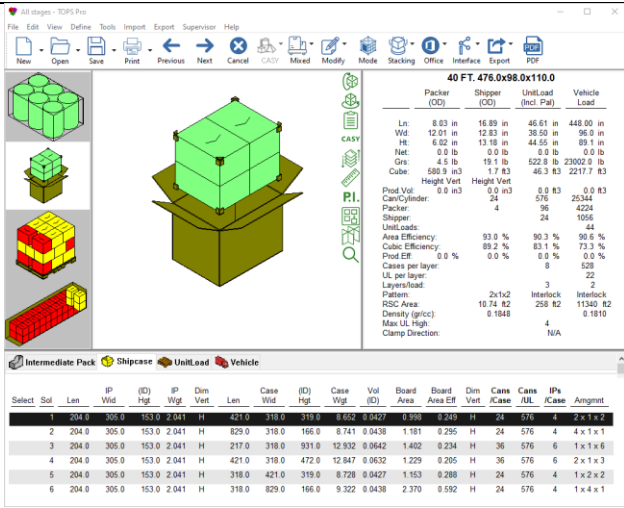
False Bottom Graphics and Shrouded UL

False bottoms can now take images on sides for better graphical representation.

Enable False bottom under UnitLoad Options and click on the Graphic button to select the graphics(s) to be applied.

To create a shrouded UL, check the Shroud option and enter a thickness for the material being used.

- TOPS
- PackStak
- LoadStak



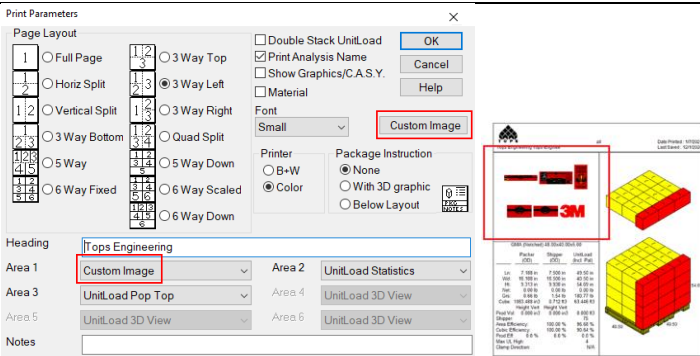
New Tri Fix Screen View and Updated UI

New Solution View screen with three sections: 1) 3D view for all design stages, 2) current stage 3D view and 3) current stage statistics.

Updated user interface includes:

- New tool buttons and texts on toolbar (blue)
- New tool buttons in 3D view pane (green)
- Solution listings in alternate highlights
- Tab Dialogs to define parameters at each stage (Tools>Configuration>General tab)
- Regular/bold dialog fonts and light/dark theme (Tools>Configuration>General tab)
- Updated File>Open dialog

- TOPS
- PackStak
- LoadStak

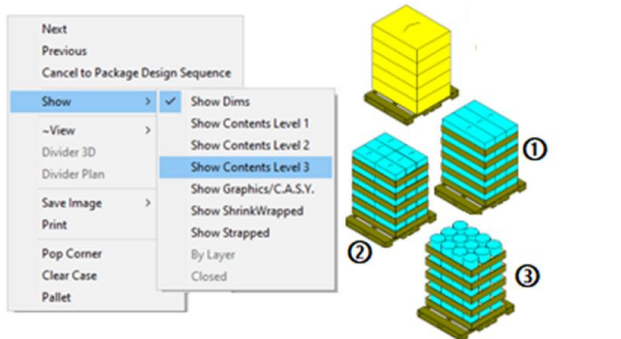


Custom Images in Reports

Incorporate custom images to provide more details for the package specifications.

Go to File>Print Preview>Analysis. Click on Custom Images and select up to 7 graphics in the report. Specify the area for the image and click OK to preview.

- TOPS
- PackStak
- LoadStak



Enhanced Show Contents Feature

Show contents in solution windows have been expanded with better user control at each stage of analysis.

For example, user can specify the level of details of the unitload contents, in shipcase level ①, intermediate Pack level ②, or primary pack (in bundle) level ③.

- TOPS
- PackStak
- LoadStak